

User Manual



IC-24/3000/100/80 Ar.Nr.: 1-01-013700 IC-48/5000/80/60 Art.Nr.: 1-01-013705

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Safety Instructions

Please reserve this manual for future review.

This manual contains all the instructions for safety, installation, and operation of the IC-24/48 series inverter/charger (below referred to as the inverter/charger).

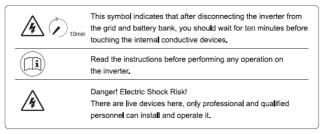
1. Explanation of symbols

Please read related literature accompanying the following symbols to enable users to use the product efficiently and ensure personal and property safety.

The entire system should be installed by professional and technical personnel.

Symbol	Definition
TIP	Indicates any practical advice for reference.
0	IMPORTANT: Indicates a critical tip during the operation, if ignored, may cause the device to run in error.
<u>^</u>	CAUTION: Indicates potential hazards, if not avoided, may cause the device damaged.
4	WARNING: Indicates the danger of electric shock, if not avoided, would cause casualties.
	WARNING HOT SURFACE: Indicates the risk of high temperature, if not avoided, would cause scalds.
[]i	Read the user manual carefully before any operation.

Symbols of the inverter/charger



2. Requirements for professional and technical personnel

- · Professionally trained;
- Familiar with related safety specification for the electrical system;
- Read this manual carefully and master related safety cautions.

3. Professional and technical personnel is allowed to do

- Install the inverter/charger to a specified location:
- Conduct trial operations for the inverter/charger:
- · Operate and maintain the inverter/charger.

4. Safety cautions before installation

- When you receive the inverter/charger, check whether there is any damage that occurred in transportation. Contact the transportation company or our company in time for any problem.
- · When storing or moving the inverter/charger, follow the instructions in the manual.
- When installing the inverter/charger, you must evaluate whether the operation area exists any arc danger.
- Do not store the inverter/charger where children can touch it.
- The inverter/charger is off-grid type. Therefore, the AC output is strictly prohibited from being connected
 to the grid; otherwise, the inverter/charger would be damaged.
- The inverter/charger is only allowed for stand-alone operation. Connecting multiple units' output in parallel or series would damage the inverter/charger.

5. Safety cautions for mechanical installation

- · Before installation, make sure the inverter/charger has no electrical connection.
- Ensure the inverter/charger installation's heat dissipation space. Do not install the inverter/charger in humid, greasy, flammable, explosive, dust accumulative, or other severe environments.

6. Safety cautions for electrical connection

- Check if all the wiring connections are tight to avoid the danger of heat accumulation due to a loose connection.
- The protective grounding must be connected to the ground. The cross-section of the wire should not be less than 4mm².
- A circuit breaker should be used between the battery and the inverter/charger; the circuit breaker's value should be twice the inverter/charger rated input current.
- DO NOT put the inverter/charger close to the flooded lead-acid battery because the terminals' sparkle may ignite the hydrogen released by the battery.
- The AC output port is only connected to the load. Therefore, it is strictly forbidden to connect other power sources or utilities. Otherwise, the damage will be caused to the inverter/charger. Also, turn off the inverter/charger before any installation.
- Both utility input and AC output are of high voltage, do not touch the wiring connection to avoid electric shock.

7. Safety cautions for inverter/charger operation:

- When the inverter/charger is working, its heat sink and casing will generate a lot of heat; the temperature
 would be very high. Please do not touch it.
- When the inverter/charger is working, please do not open the inverter/charger cabinet to operate.

When eliminating the faults or disconnecting the DC input, turning off the inverter/charger's switch, then
carry out the operation after the LCD screen is completely OFF.

8. The dangerous operations which would cause electric arc, fire, or explosion:

- · Touch the wire end that hasn't been insulation treated and maybe electriferous.
- Touch the wiring copper row or internal devices that may be electriferous.
- The power cable connection is loose.
- Screw or other spare parts inadvertently falls into the inverter/charger.
- Incorrect operations are carried by untrained non-professional, or technical personnel.



Once an accident occurs, it must be handled by professional and technical personnel. Improper operations would cause more serious accidents.

9. Safety cautions for stopping the inverter/charger

- · Firstly turn off the breakers on the utility input side and AC output side, then turn off the DC switch;
- · After the inverter/charger stops for ten minutes, the internal conductive devices could be touched;
- The inverter/charger can be restarted after removing the faults which may affect its safety performance;
- No maintenance parts in the inverter/charger. If any maintenance service is required, please contact our
 after-sales service personnel.



Do NOT touch or open the shell after the inverter is powered off within ten minutes.

10. Safety cautions for inverter/charger maintenance:

- Testing equipment is recommended to check the inverter/charger to make sure there is no voltage or current;
- When conducting electrical connection and maintenance work, must post temporary warning sign or
 put up barriers to prevent unrelated personnel from entering the electrical connection or maintenance
 area;
- Improper maintenance operation to the inverter/charger may cause personal injury or equipment damage;
- Wear an antistatic wrist strap, or avoid unnecessary contact with the circuit board.



The safety mark, warning label, and nameplate on the inverter/charger should be visible, not removed, or covered.

1 General Information

1.1 Overview

IC-24/48 Series, an hybrid inverter charger, supports utility charging, oil generator charging, solar charging, utility output, inverter output, and energy management. The DSP chip in the product with an advanced control algorithm brings high response speed and high conversion efficiency. In addition, this product adopts an industrial design to ensure high reliability and features multiple charging and output modes.

The new optimized MPPT charging technology fastly tracks the solar panels' max power point in any situation and obtains the maximum energy in real-time.

The AC to DC charging process adopts the advanced control algorithm to realize a full digital PFC and dual closed-loop control of voltage and current. As a result, the DC output charging voltage and current are continuously adjustable within a specific range.

The DC to AC inverting process, based on a fully smart digital design, adopts advanced SPWM technology to get a pure sine wave output. The inverting process converts the DC power to AC power, suitable for household appliances, power tools, industrial equipment, audio systems, and other electronics.

The 4.2-inch LCD shows the operational status and full parameters.

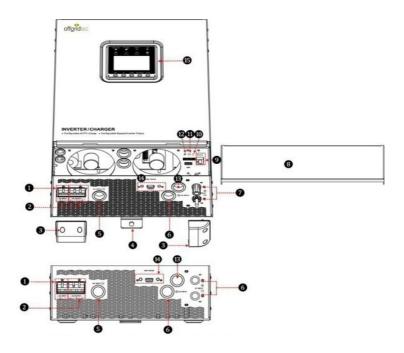
To maximize solar energy utilization, users can choose energy sources according to actual needs and flexibly take the utility as a supplement. This inverter charger can increase the system's power supply guarantee rate, which is suitable for solar energy, utility/oil generator hybrid systems. It aims to provide users with high-quality, high-stability, and high-reliability electrical energy.

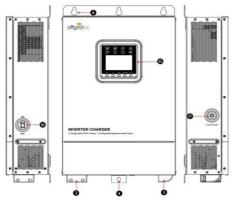
Features

- Full intelligent digital energy storage equipment
- · Supports the battery mode or non-battery mode
- Non-battery mode: charging with solar (Main) and utility (Assist) simultaneously
- (Optional) Surge and reverse connection protections to support the lithium battery system perfectly
- Advanced SPWM technology and pure sine wave output
- PFC technology achieves a high-power factor of AC to DC charging and reduces grid capacity usage
- Full digital double closed-loop control
- High tracking efficiency of MPPT no less than 99.5%
- Three charging modes: Solar only, Solar priority, Utility & Solar
- Two AC output modes: Utility priority and Inverter priority
- Self-learning SOC display function
- Multiple LED indicators to dynamic display the status
- AC OUT button to control the AC output directly

- 4.2 inch LCD to monitor and modify system parameters
- · Remote temperature compensation for batteries
- Optional WiFi or GPRS Remote control by the RS485 isolated com. port
- Optional BMS-Link port, taking the charging and discharging control from BMS
- Customized charging current and discharging limited current
- · Supports cold start and soft start
- Comprehensive electronic protection features

1.2 Identification of parts





0	AC-IN / Utility input terminal	0	RTS interface	
2	AC output terminal	•	Dry contact interface ^②	
3	Terminal covers	®	RBVS interface	
4	Mounting holes (4 Total)	₿	Cable hole	
6	Battery negative input terminal		RS485 interface(DB9 female, with	
6	Battery positive input terminal	•	isolation design) ³ 5VDC/200mA	
0	PV input terminal (MC4)	Ð	LCD	
8	External cover	0	Power switch	
9	BMS-Link connection port(RJ45, without isolation design) 5VDC/200mA	0	Utility overcurrent protector	

1 BMS-Link connection port (RJ45)

+ Function:

Through a BMS-Link converter, different lithium battery manufacturers' BMS protocols can be converted into our company's standard BMS protocol. In addition, it realizes the communication between the inverter/charger and the BMS.

+ RJ45 pin definition:

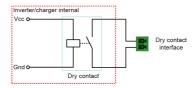


Pin	Definition	Pin	Definition
1	+5VDC	5	RS485-A
2	+5VDC	6	RS485-A
3	RS485-B	7	GND
4	RS485-B	8	GND



Please refer to the "BMS Lithium Battery Protocols & Fixed ID Table" or contact our technical supporters for the currently supported BMS manufacturers and the BMS parameters.

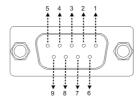
(2) Dry contact interface



+ Working principle:

When the battery voltage reaches the dry contact ON voltage (DON), the dry contact is connected. Its coil is energized. The dry contact can drive resistive loads of no more than 125VAC /1A, 30VDC/1A. According to different battery types of the inverter charger, the default values of the dry contact ON (DON) voltage and the dry contact OFF (DOF) voltage are different. Please refer to the chapter 3.5 Settings item 19 DON and item 20 DOF for details.

(3) RS485 interface (DB9 female)



DB9 pin definition for RTU-type IC-24/48 series:

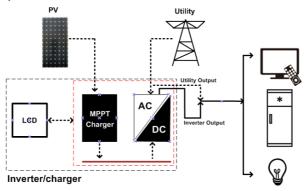
Pin	Definition	Pin	Definition
1-2	NC	6	NC
3	+12VDC	7	RS485-A
4	GND2(+12VDC power ground)	8	RS485-B
5	GND1(+5VDC power ground)	9	+5VDC

DB9 pin definition for other type IC-24/48 series:

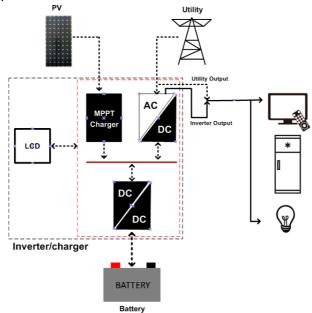
Pin	Definition	Pin	Definition
1-4	NC	7	RS485-A
5	GND	8	RS485-B
6	NC	9	+5VDC

1.3 Connection diagram

· No battery mode



Battery mode



Supported battery types: AGM, GEL, FLD, LiFePO4

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WARNING
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AC loads shall be determined according to the output power of the inverter/charger. The load exceeding the maximum output power may damage the inverter/charger.



- For different battery types, confirm the relevant parameters before power on.
- No-battery mode and battery mode can set by setting item 0.

2 Installation Instructions

2.1 General installation notes

- Read all the installation instructions carefully in the manual before installation.
- Be very careful when installing the batteries. Please wear eye protection when installing the open-type lead-acid battery, and rinse with clean water in time for battery acid contact.
- Keep the battery away from any metal objects, which may cause a short circuit of the battery.
- Acid gas may be generated when the battery is charged. Ensure that the surrounding environment is
 well ventilated
- The inverter/charger requires enough clearance above and below for proper airflow. Do not install the
 inverter/charger and the lead-acid liquid battery in the same cabinet to avoid the batteries' acid gas
 from corroding the inverter/charger.
- Only charge the batteries within the control range of this inverter/charger.
- Loose power connections and corroded wires may result in high heat that can melt wire insulation, burn surrounding materials, or even cause a fire. Ensure tight connections and secure cables with clamps to prevent them from swaying while moving the inverter/charger.
- Select the system cables according to the current density of not more than 3.5A/mm² (according to the National Electrical Code Article 690 NFPA70.)
- Avoid direct sunlight and rain infiltration when installing it outdoor.
- After turn off the power switch, there is still high voltage inside the inverter/charger. Therefore, do not
 open or touch the internal components and perform related operations after the capacitor's total
 discharge.
- Do not install the inverter/charger in a harsh environment such as humid, greasy, flammable, explosive, or dust accumulation.
- The DC input terminal is equipped with reverse polarity protection. Therefore, the reverse connection of
 the DC input terminal will not cause fatal damage to the product However, it is strongly recommended
 to connect the inverter/charger with the PV array and utility after normal running.
- Both utility input and AC output are of high voltage, do not touch the wiring connection to avoid electric shock
- To prevent injury, do not touch the fan while it is working.

2.2 Before installation

2.2.1 Check the pack list

- Inverter/charger 1 pcs
- User manual 1ps

Included accessories 1pcs (Details refer to the "Accessories list" file shipped with the inverter/charger.)

2.2.2 Prepare modules

1) Battery

· Recommended wire size of the battery and the circuit breaker is as below.

Model	Battery wire size	Circuit breaker	Ring terminal
UP3000-HM10022	35mm²/1AWG	2P—200A	RNB38-8S
UP5000-HM8042	35mm²/1AWG	2P-200A	RNB38-8S

· Making the battery connection wire

Step1: Ring terminal 2pcs (included accessories).

Step2: Battery positive and negative connection wires 2 pcs(red +, black -). The wire length is determined according to the customer's actual requirement.

Step3: Strip one end of the battery connection wire for about d mm (size d is determined according to the ring terminal).

Step4: Pass the exposed wire through the ring terminal, and secure the wire firmly with a wire clamp.



2) AC Load

· Recommended wire size of the AC load and the circuit breaker is as below.

Model	Load wire size	Circuit breaker	Torque
IC-24/3000/100/80	4mm ² /11AWG	2P—25A	1.2N.M
IC-48/5000/80/60	6mm²/9AWG	2P—40A	1.2N.M

· Making the connection wire of the AC load:

Strip the AC load connection wires (3 pcs) for about 10 mm.



Symbols	Abbreviation	Name	Color
L	LINE	Live wire	Brown/black
N	Neutral	Neutral line	Blue
Ţ	-	Ground line	Yellowish green

3) PV modules

· Recommended wire size of the PV module and the circuit breaker is as below.

Since the PV array's output current varies with the type, connection method, or sunlight angle, its minimum wire size can be calculated by the short circuit current(ISC). Please refer to the ISC value in the PV module's specifications. When the PV modules are connected in series, the total ISC equals any PV module's ISC. When the PV modules are connected in parallel, the total ISC equals all PV modules' ISC. Please refer to the table below:

Model	PV wire size	Circuit breaker
IC-24/3000/100/80	6mm²/9AWG	2P—40A
IC-48/5000/80/60	6mm²/9AWG	2P—40A

· Making the connection wire of the PV module:

Step1: Each MC4 male terminal and female terminal 1pcs(included accessories)

Step2: PV module positive and negative connection wires 2 pcs(red +, black -). The wire length is determined according to the customer's actual requirement.

Step3: Strip one end of the PV module positive wire for about 5mm, and press the exposed wire to the inner core of the MC4 male terminal, as shown below:



Step4: Tight press the copper wire and the MC4 male terminal's inner core with a plier and ensure the connection is secure.



Step5: Unscrew the nut of the MC4 male terminal, insert the inner core into the MC4 terminal, and screw the nut.



Step6: Strip one end of the PV module negative wire for about 5mm, and press the exposed wire to the inner core of the MC4 female head, as shown below:



Step7: Tight press the copper wire and the MC4 female head's inner core with a plier and ensure the connection is secure.



Step8: Unscrew the nut of the MC4 female terminal, insert the inner core into the MC4 terminal, and screw the nut.



4) Utility input

Recommended wire size of the utility input and the circuit breaker is as below.

Model	Utility wire size	Circuit breaker	Torque
IC-24/3000/100/80	4mm²/11AWG	2P—25A	1.2N.M
IC-48/5000/80/60	6mm²/9AWG	2P—40A	1.2N.M

· Making the connection cable of the utility input:

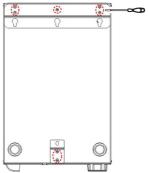
Strip two connection wires of the utility input for about 10 mm.



Symbols	Abbreviation	Name	Color
L	LINE	Live wire	Brown/black
N	Neutral	Neutral line	Blue

2.3 Determine the installation position

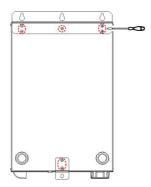
Step1: Remove mounting plate 1 and mounting plate 2 behind the inverter/charger with a screwdriver.



Step2: Mark the installation position with the mounting plate 1. The distance between the two mounting holes is 300mm.



Step3: Rotate the direction of mounting plate 1 and plate 2, install them again.



2.4 Install the inverter/charger



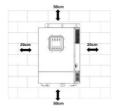
Risk of explosion! Never install the inverter/charger in a sealed enclose with flooded batteries! Do not install the inverter/charger in a confined area where the battery gas can accumulate.



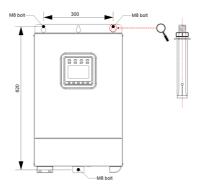
- The inverter/charger can be fixed to the concrete and solid brick walls and cannot be fixed to the hollow brick wall.
- The inverter/charger requires at least 20cm of clearance right and left and 50cm of clearance above and below.

Step1: Determine the installation location and heat-dissipation space.

The inverter/charger requires at least 20cm of clearance right and left and 50cm of clearance above and below.



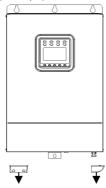
- Step2: According to the installation position marked with the mounting plate 1, drill two M10 holes with an electric drill.
- Step3: Insert the screws of the M8 bolts and the steel pipes into the two M10 holes.
- **Step4:** Install the inverter/charger and determine the installation position of the M10 hole (located at the bottom of the inverter/charge).
- Step5: Remove the inverter/charger and drill an M10 hole according to the position determined in step4.
- Step6: Insert the screw of the M8 bolt and the steel pipe into the M10 hole.
- Step7: Install the inverter/charger and secure the nuts with a sleeve.



2.5 Wiring

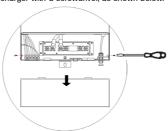
1) Remove the terminal cover

Remove covers of the AC output /AC input/utility input terminal with a screwdriver, as shown below:



2) Remove the inverter/charger cover

Remove the screws beside the inverter/charger with a screwdriver, as shown below:



3) Connect the battery

4
WARNING

A circuit breaker must be installed on the battery side. For selection, please refer to chapter "2.2.2 Prepare modules".



- . When wiring the battery please do not close the circuit breaker and ensure that the leads of "+" and "-" poles are connected correctly.
- · A circuit breaker current is 1.25 to 2 times the rated current must be installed on the battery side away from the battery not longer than 200mm.

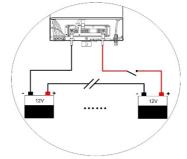
Connection sequence of the battery

Step1: Remove the screw of the inverter/charger positive terminal with a sleeve, the torque of which is 3.5N.M.

Step2: Connect the ring terminal of the battery connection wire to the inverter/charger's positive terminal.

Step3: Install the screw and secure it with the sleeve.

Step4: Connect and secure the negative terminal of the inverter/charger following the step1 step3.



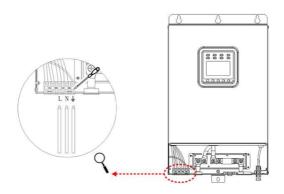
Connect the AC load



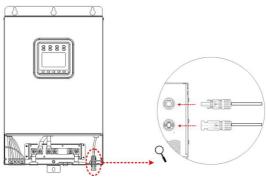
WARNING

- · Risk of electric shock! When wiring the AC load, please do not close the circuit breaker and ensure that the poles leads are connected correctly.
- · If utility input exists, the inverter/charger must be connected to the ground terminal.
- · We do not assume any responsibility for the unnecessary danger when the ground terminal is not connected correctly.

Silk-screen	Abbreviation	Name	Color
L	LINE	Live wire	Brown/black
N	Neutral	Neutral line	Blue
<u></u>	_	Ground line	Yellowish-green



Connect the PV modules



WARNING

CAUTION

Risk of electric shock! When wiring the PV modules, please do not close the circuit breaker and ensure that the leads of "+" and "-" poles are connected correctly.

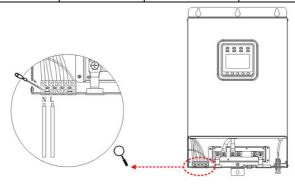
If the inverter/charger is used in an area with frequent lightning strikes, installing an external surge arrester is recommended.

6) Connect the utility input



Risk of electric shock! When wiring the utility input, please do not close the circuit breaker and ensure that the poles' leads are connected correctly.

Silk-screen	Abbreviation	Name	Color
L	LINE	Live wire	Brown/black
N	Neutral	Neutral line	Blue



7) Connect accessories

A. RBVS interface

♦ Function:

This interface can be connected to the battery voltage sampling wire to detect the battery voltage accurately. The sampling distance is no longer than 20 meters.

♦ Needs:

3.81-2P terminal 1 pcs

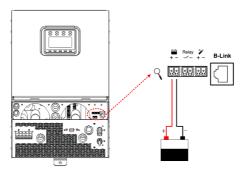
Positive and negative(red+, black-) wire 1 pcs each (determine the length and wire size of the connecting wire according to the customer's actual needs.)

♦ Making the RBVS wire:

One end of the positive and negative wire is connected to the 3.81-2P terminal. The other end is connected to the positive and negative terminals of the battery.



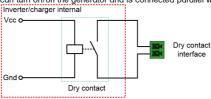
When connecting the RBVS wire, ensure the positive and negative poles (red +, black -).



B. Dry contact interface

♦ Function:

The dry contact interface can turn on/off the generator and is connected parallel with the generator's switch.



♦ Working principle:

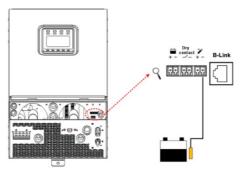
When the battery voltage reaches the dry contact ON voltage (DON), the dry contact is connected. Its coil is energized. The dry contact can drive loads of no more than 125VAC /1A, 30VDC/1A. According to different battery types of the inverter charger, the default values of the dry contact ON (DON) voltage and the dry contact OFF (DOF) voltage are different. Please refer to the chapter 3.5 Settings item 19 DON and item 20 DOF for details.

C. Connect the RTS interface

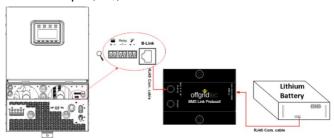
Category	Name	Model	Picture
Included accessory	External temperature sensor	RT-MF58R47K3.81A	= 61
Optional accessory	Remote Temperature Sensor	RTS300R47K3.81A	Ó



Suppose the remote temperature sensor is not connected to the controller. The default setting for battery charging or discharging temperature is 25 °C without temperature compensation.



D. BMS-Link connection port (RJ45)



♦ Function:

Through a BMS-Link converter, different lithium battery manufacturers' BMS protocols can be converted into our company's standard BMS protocol. In addition, it realizes the communication between the inverter/charger and the BMS.

♦ Needs:

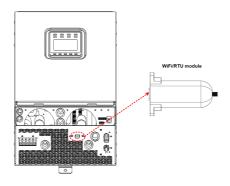
(Included)CC-RS485-RS485-350mm(Connect the inverter/charger to the BMS-Link converter)

(Optional)RS485 communication cable(Connect the lithium battery to the BMS-Link converter. Adjust the cable according to the lithium batteries BMS line sequence)



This connection port is only used to connect the BMS-Link converter. For details about the BMS-Link, please refer to BMS-LINK Manual.

E. RS485 interface (DB9 connector)

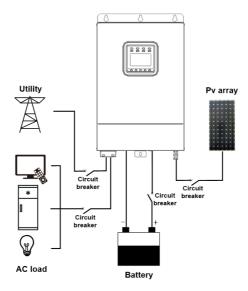


♦ Function:

For base IC-24/48 products, its DB9 interface provides 0.2A/5V power supply and can be connected to a WiFi module or PC.

For RTU-type IC-24/48 products, its DB9 interface provides 0.2A/12V power supply and can be connected to RTU, WiFi module, or PC.

8) Install the cover and secure the screws.



2.6 Operating the inverter/charger

- 1) Close the circuit breaker of the battery side.
- Turn the rocker switch on the side of the inverter/charger to the ON state. The inverter/charger generally works when the indicator is ON solid.



Ensure that the battery connection is correct and the battery circuit breaker is turned on first. And then, close the PV array and utility circuit breakers after the inverter/charger running normally. Again, we won't assume any responsibility for not following the operation.

- 3) Close the circuit breaker of the PV array.
- 4) Close the circuit breaker of the utility input.
- 5) After the AC output is normal, turn on the AC loads one by one. The inverter/charger typically works as per the set mode. Do not turn on all the loads simultaneously to avoid protection due to a large transient impulse current.



- When supplying power for different AC loads, it is recommended to turn on the load with a large impulse current. And then turn on the load with a smaller impulse current after the load output is stable.
- If the inverter/charger is not operating correctly or the LCD or the indicator shows an abnormality, please refer to "Troubleshooting" or contact us.

3 Interface

3.1 Indicator

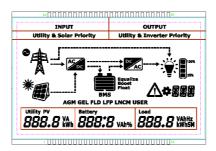
Indicator	Color	Status	Definition
Utility Charge		Off	No utility input
		On solid	Utility connected, but not charging
<u>(</u> 賽)	Green	Slowly flashing (0.5Hz)	Utility is charging
		Fast flashing (2.5Hz)	Utility charging fault
		Off	No PV input
PV Charge		On solid	PV connected, but not charging
	Green	Slowly flashing (0.5Hz)	PV is charging
		Fast flashing (2.5Hz)	PV charging fault
		Off	Inverter is off
Inverter		On solid	Inverter standby or bypass
\sim	Green	Slowly flashing (0.5Hz)	Inverter supplies power
		Fast flashing (2.5Hz)	Inverter fault
Load	Green	Off	Load off
		On solid	Load on
	_	Off	Relay disconnected
Relay	Green	On solid	Relay connected
		On a Hal	Remote control load on by cloud
		On solid	platform or phone APP
		Claudy florabina (O.E.U.)	Remote control load off by cloud
Remote	Green	Slowly flashing (0.5Hz)	platform or phone APP
		Off	No remote control
[=/~]		Off	Inverter supplies power
Bypass	Green	Slowly flashing (0.5Hz)	Utility supplies power
		Off	Device normal
Fault	Red	On solid	Device fault

3.2 Button

Button	Operation	Instruction
ESC	Click(<50ms)	Exit the current interface
	Long press(>2.5s)	Clear the faults

UP DOWN	Click(<50ms)	1. Browse/Setting Interface: "UP" for page up; "Down" for page down 2. Modify parameter values: "UP" to increase the value; "DOWN" to decrease the value
SET/ENTER	Click(<50ms)	Switch the page on the real-time monitoring interface Confirm settings
	Long press(>2.5s)	Switch between "Real-time monitoring interface," "Settings interface," "Parameters interface." 2.Confirm settings
AC OUT	Long press(>2.5s)	Switch on/off the AC output

3.3 LCD



· Symbol definition

Symbol	Definition	Symbol	Definition
~	Utility connected and charging		PV connected and charging
實	Utility disconnected Utility connected, but no charge		PV disconnected PV connected, but the voltage is low
	Load ON		Load OFF
	Battery capacity® lower than 15%®	1	Battery capacity@15%~40%
	Battery capacity® 40%~60%		Battery capacity® 60% 80%

	Battery capacity © 80%~100%	вмѕ	Symbol ON: Battery with BMS Symbol OFF: Battery without BMS Attention: Please follow the BMS control logic to set parameters when use battery with BMS.
100%	Load power 8~25%(one cell)	100%	Load power 25~50%((two cells))
100%	Load power 50~75%(three cells)	100%	Load power 75~100%(four cells)

- ① After the inverter/charger is powered on for the first time, the battery capacity displayed on the LCD may be inaccurate. To display the available battery capacity accurately, the below process of self-calibration and self-learning is necessary.
- When the battery voltage reaches the low voltage disconnect voltage or reaches the float charging voltage, the inverter/charger calibrates the battery capacity for the first time.
- When the battery goes from the over-discharged state to the fully-charged state, the inverter/charger calibrates the battery capacity again.



When the connected lithium battery (with BMS) is equipped with a battery capacity display, the lithium battery capacity will be displayed as per the BMS.

Interface Definition

Item	Settings	Content
INPUT		Solar priority
Solar Priority	INPUT	Utility & solar
Solal Priority		Solar
OUTPUT		Utility priority
Inverter Priority	OUTPUT	Inverter priority
	Load	AC output voltage
Load		AC output current
886.8 kwiish		AC output power
		AC output frequency
		Battery voltage
Battery VAh%	Battery	Max. charging current(PV charging current+
		utility charging current)
OCCIO TAIL		Battery temperature
		Battery SOC

		PV input voltage
	PV	PV input current
		PV input power
Utility PV		PV input capacity
888.8 kwh		Utility input voltage
	Lione .	Utility charging input current
	Utility	Utility charging input power
		Utility input capacity
		AGM
	Battery Type	GEL
AGM GEL FLD LFP LNCM USER		FLD
		LFP8/LFP15/LFP16
		LNCM7/LNCM14
		AGM/GEL/FLD/LFP/LNCM+USER

3.4 Operating mode

3.4.1 Abbreviation

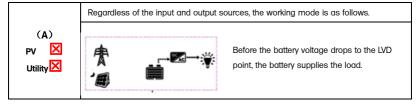
Abbreviation	eviation Illustration	
P _{PV}	PV power	
P _{LOAD}	Load power	
V_{BAT}	Battery voltage	
LVR	Low voltage reconnect voltage	
LVD	Low voltage disconnect voltage	
AOF	Auxiliary module OFF voltage	
AON	Auxiliary module ON voltage	
MCC	Max charging current	

3.4.2 Battery mode

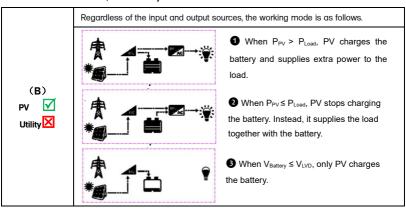
	Solar	Only solar energy can charge the battery, no matter utility available or not.	
INPUT	Solar Priority	When PV power is sufficient, PV charges the battery. When the battery voltage is lower than AON, the utility charges the battery as a supplement; when the battery voltage is higher than AOF, the utility stops charging the battery. Note: AOF and AON setting refers to Item 17/18 on the Advanced interface for engineers.	
	Utility & Solar	PV and utility charge the battery at the same time. When PV power is sufficient, the PV power is the primary source. Note: After selecting this working mode, the output mode is not	

		controlled freely, though it can be set. Details refer to the below instructions.	
ОИТРИТ	Inverter Priority	PV power is sufficient (namely, extra energy exists except charging the battery), PV supplies the load as a priority. When PV power is insufficient, the battery supplies the load as a supplement. When the battery voltage is lower than LVD, the utility supplies the load as a supplement. Note: LVD and LVR settings refer to Item 7 on the Standard interface for common users.	
	Utility Priority	Utility supplies the load as a priority. When the utility is abnormal, the PV supplies the load as a supplement. When PV power is insufficient, the battery supplies the load as a supplement.	

Scenario A: Both PV and utility are not available.

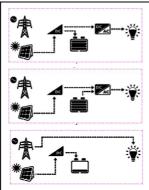


Scenario B: PV is available, but the utility is not available.



Scenario C: Both PV and utility are available.





- 1 When $P_{PV} > P_{Load}$, PV charges the battery and supplies extra power to the load.
- When P_{PV} ≤ P_{Load}, PV stops charging the battery. Instead, it supplies the load together with the battery.
- **3** When $V_{Battery}$ ≤ V_{LVD} , the utility supplies the load, and PV charges the battery.

(C-2)





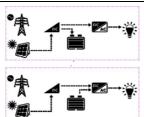


Output: Utility Priority

Utility supplies the load, and PV charges the battery.

Input: Solar Priority

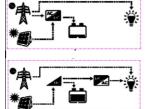




Output: Inverter Priority

- 1 When $P_{PV} > P_{Load}$, PV charges the battery and supplies extra power to the load.
- 2 When P_{PV} ≤ P_{Load}, PV stops charging the battery. Instead, it supplies the load together with the battery.

3 When the battery voltage goes lower than or equal to AON and has not been charged to AOF, the below interfaces show different conditions.

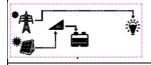


When $P_{PV} \le MCC^* \ V_{BAT}$, the utility supplies the load alone and charges the battery together with the PV.

When P_{PV} MCC* V_{BAT} , PV charges the battery alone and supplies the load together with the utility.

Input: Solar Priority

Output: Utility Priority

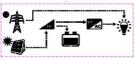


•PV charges the battery, and the utility supplies the load.

(C-4) PV ✓ Utility ✓ When the battery voltage goes lower than or equal to AON and has not been charged to AOF, the below interfaces show different conditions.



When $P_{PV}\!\leq\!MCC^*\,V_{BAT}$ the utility supplies the load alone and charges the battery together with the PV.



When P_{PV} MCC* V_{BAT} , the PV charges the battery alone and supplies the load together with the utility.

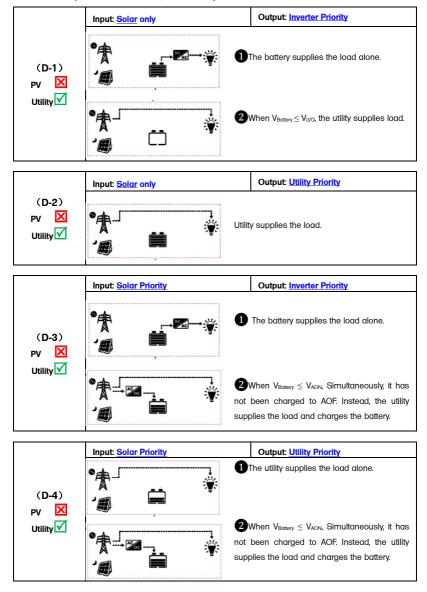
(C-5) PV ✓ Utility ✓

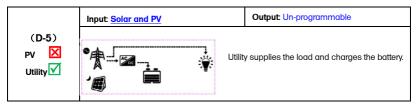
Output: Un-programmable

 $\begin{tabular}{ll} \hline \textbf{\P} When $P_{PV} \leq MCC^*$ V_{BAT}, the utility supplies the load alone and charges the battery together with the PV. \\ \hline \end{tabular}$

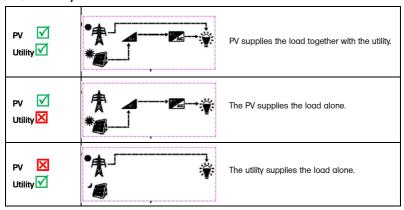
When P_{PV} MCC* V_{BAT} , the PV charges the battery alone and supplies the load together with the utility.

Scenario D: PV power is not available, and the utility is available.

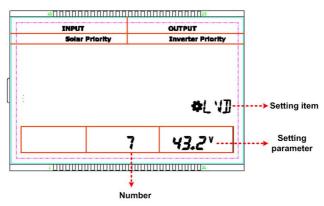




3.4.3 No battery mode



3.5 Settings



1) Standard interface for common users

Operations:

Step1: In the real-time interface, long press the SET/ENTER button to enter the standard interface.

Step2: Press the UP/DOWN button to select the setting item.

Step3: Long press the SET/ENTER button to enter the parameter setting interface.

Step4: Press the UP/DOWN button to change the parameters.

Step5: Press the SET/ENTER button to confirm.

Step6: Press the ESC button to exit.

Setting items:

NO.	Instruction	Setting		
0	No battery mode or battery mode	◆ 875 0 YES ◆ 875 0 NO	Battery mode(Default) No battery mode	
	Battery type	#ETP	AGM(Default)	
		© ETP gel. (GEL	
		⇔ €⊺P	FLD	
		◆ €TP # 8	LFP8	
		\$ £T₽ 1 15	LFP15	
1		\$ €TP	LFP16	
		◆ ETP	LNCM7	
		Ф ЕТР 1 14	LNCM14	
		₩ ETP agm user	AGM/GEL/FLD/LFP/LNCM+USE R Important: USER battery type can be combined with other battery types and set corresponding parameters.	

	Charging mode	INPUT Solar Priority \$ESP	Solar priority(Default)
2		1997 Ulliny & Solar © [5P	Utility & solar
		NRUT Solar ◆ [59	Solar
		OUTPUT Utility Priority	
		\$ @5P	Utility priority(Default)
3	Output mode	OUTPUT Inverter Priority	
		◆ 05P	Inverter priority
		3	
		⇔ TMU	
4	Temperature unit	4 E \$™U	°C(Default)
4		⇔ TMU	o <u>F</u>
		Y F ◆ELT	r
			30S(Default)
	LCD backlight time	S 30.0 s Φ ELT	
5			60S
		5 60.0 s Φ ELT	
		5 100.0 s ⇔ £45	100S(on solid)
		\$ 8.45	ON (Default)
6	Buzzer alarm	<i>6 0</i> ∩ ◆ £45	ONDEIGUIT
	switch	◆ €.45	OFF
		5 OFF \$4.\]	
		AGM	
		7 21.8	User define for the 24V system: 21.6~32.0V
	Low voltage	AGM(Default)/GEL/FLD: 21.6V	Step size: long press for 1V,
7	disconnect	LFP8: 25.5V	short press for 0.1V
	voltage	LCNM7: 25.5V	
		⇔ L √]	User define for the 48V system:
		7 43.2'	43.2~64.0V

	1		1
		AGM(Default)/GEL/FLD: 43.2V	Step size: long press for 1V,
		LFP15: 47.8V	short press for 0.1V
		LFP16: 51.0V	
		LCNM14: 51.0V	
		AGN ♣E VR	
	Low voltage	8 25.0°	User define for the 24V system:
			21.6~32.0V
		AGM (Default) /GEL/FLD: 25.0V	Step size: long press for 1V,
		LFP8: 26.0V	
		LCNM7: 26.0V	short press for 0.1V
8	reconnect	\$ LVR	
"		AGM	
	voltage	8 SO.O*	User define for the 48V system:
		AGM(Default)/GEL/FLD: 50.0V	43.2~64.0V
		LFP15: 48.8V	Step size: long press for 1V, short
		LFP16: 52.0V	press for 0.1V
		LCNM14: 52.0V	



When the output mode is inverter priority, and the battery voltage is lower than the low voltage disconnect voltage (configurable), the utility supplies the load.

2) Advanced interface for engineers

Operations:

Step1: In the real-time interface, long press the UP+DOWN button to enter the advanced interface.

Step2: Press the UP/DOWN button to select the setting item.

Step3: Long press the SET/ENTER button to enter the parameter configuring the interface.

Step4: Press the UP/DOWN button to modify the parameters.

Step5: Press the SET/ENTER button to confirm.

Step6: Press the ESC button to exit.

Setting items:

NO.	Instruction	Setting		
		лдм З	⇔ EET 30 ×	30M
	Boost	а с м	⇔ ⊠ET 50 m	60M
9	charging time	AGM 9	⇔ 8∈t 12 8 m	120M (Default)
		лан З	\$ 8€T 18 € ×	180M

				¢ ECT	
		AGM	18	30 ×	30M
			•	¢ ECT	
	Equalize	AGM	10	<i>60</i> ×	60M
10	charging		''	⇔ EET	
	time	AGM			120M (Default)
			10	<i>120</i> н ФЕСТ	
		AGN			180M
			10	<i>48 0</i> м ФЕС ∨	
		AGM		₩CL 4	
			11	2 3. 2°	
			AGM ((Default) : 29.2V	
				GEL: ——	
				FLD: 29.6V	
				LFP8: 28.2V	
	Equalize		l	_CNM7: 28.9V	It connect he get which changes depending on the
11	charging	AGM		⇔ EC./	It cannot be set, which changes depending on the boost charging voltage.
	voltage		11	5 8. 4*	boost charging voltage.
			AGM ((Default) : 58.4V	
				GEL:	
				FLD: 59.2V	
				LFP15: 53.0V	
				LFP16: 56.5V	
				LCNM14: 57.8V	
		AGM		⇔ BE A	
			12	28.8 °	
			AGM	(Default): 28.8V	
				GEL: 28.4V	User define for the 24V system: 21.6 32.0V
				FLD: 29.2V	Step size: long press for 1V, short press for 0.1V
				LFP8: 28.2V	
	Boost			LCNM7: 28.9V	
12	charging	AGM		⇔ BE ∨	
	voltage		12	57.6°	
				l (Default): 57.6V	
			,	GEL: 56.8V	User define for the 48V system: 43.2~64.0V
					Step size: long press for 1V, short press for 0.1V
					·
				LCNM14: 57.8V	
				FLD: 58.4V LFP15: 53.0V LFP16: 56.5V	•

		₩.	up T		
		AGN	40 1		
		13 25.41			
		AGM (Default)/GEL/FLD	D: 26.4V	User define for the 24V system: 21.6 32.0V	
			8: 26.4V	Step size: long press for 1V, short press for 0.1V	
	Boost voltage		7: 26.8V		
		LCINIVI.			
13	reconnect	AGM	4,1		
	voltage	13 S2.8°			
	Voltago	AGM (Default)/GEL/FL	D: 52.8V	User define for the 48V system: 43.2~64.0V	
		LFP1	5: 49.5V	Step size: long press for 1V, short press for 0.1V	
		LFP1	6: 52.8V		
		LCNM14			
		⊅ F			
		AGM			
		14 27.8	'	User define for the 24V system: 21.6~32.0V	
		AGM (Default)/GEL/FL	D: 27.6V	Step size: long press for 1V, short press for 0.1V	
		LFP	8: 27.2V	etop sizer leng proce for 1177 and represe for entry	
	Float	LCNM	7: 28.2V		
14	charging	⇔ F(
	voltage	14 55.2°			
	Voltago			11 10 6 11 4014 1 400~04014	
		AGM (Default)/GEL/FL		User define for the 48V system: 43.2 64.0V	
			15: 51.0V	Step size: long press for 1V, short press for 0.1V	
		LFP10	6: 54.4V		
		LCNM14			
		₽ ∏	VIP.		
		15 30.0°	,		
		AGM (Default) /GEL/FL[User define for the 24V system: 21.6~32.0V	
			: 28.5V	Step size: long press for 1V, short press for 0.1V	
	Over				
	voltage	LCNM.	7: 29.0V		
15	reconnect	AGM	41,		
	voltage	15 60.0°			
		AGM(Default)/GEL/FL	D: 60.0V	User define for the 48V system: 43.2~64.0V	
		LFP1	5: 53.5V	Step size: long press for 1V, short press for 0.1V	
		LFP1	6: 57.0V		
		LCNM14	4· 58 0V		
		\$ []			
	Over				
	voltage			User define for the 24V system: 21.6~32.0V	
16	disconnect	AGM (Default) /GEL/FLE	D: 32.0V	Step size: long press for 1V, short press for 0.1V	
		LFP8	: 29.0V	,	
	voltage	LCNM	7: 30.0V		
16	voltage	15 32.0°	AD.	•	

		♥ [] \]	
		16 64.0°	
		AGM(Default)/GEL/FLD: 64.0V	User define for the 48V system: 43.2~64.0V
		LFP15: 54.5V	Step size: long press for 1V, short press for 0.1V
		LFP16: 58.0V	
		LCNM14: 60.0V	
		\$,4∏F	User define for the 24V system: 21.6~32.0V
		17 28.0°	Step size: long press for 1V, short press for 0.1V
		AGM(Default)/GEL/FLD: 28.0V	NOTE: The difference between AOF and AON
		LFP8: 26.6V	should be larger than or equal to 0.5V, or else the
	Auxiliary	LCNM7: 27.0V	setting cannot be saved.
17	module	\$.40F	Columbia De Calonia
17	OFF	AGM	User define for the 48V system: 43.2~64.0V
	voltage	17 56.0°	Step size: long press for 1V, short press for 0.1V
		AGM(Default)/GEL/FLD: 56.0V	NOTE: The difference between AOF and AON
		LFP15: 50.0V	should be larger than or equal to 1V, or else the
		LFP16: 53.3V	setting cannot be saved.
		LCNM14: 54.0V \$ A□N	_
		AGM	User define for the 24V system: 21.6 32.0V
		18 24.0°	Step size: long press for 1V, short press for 0.1V
		AGM (Default) /GEL/FLD: 24.0V	NOTE: The difference between AOF and AON
	Auxiliary	LFP8: 24.0V	should be larger than or equal to 0.5V, or else the
	module	LCNM7: 24.5V	setting cannot be saved.
18	ON	AGM	User define for the 48V system: 43.2~64.0V
	voltage	18 48.0°	Step size: long press for 1V, short press for 0.1V
	3	AGM(Default)/GEL/FLD: 48.0V	NOTE: The difference between AOF and AON
		LFP15: 45.0V	should be larger than or equal to 1V, or else the
		LFP16: 48.0V	setting cannot be saved.
		LCNM14: 49.0V	-
		♥ Ⅱ□N	
		19 22.21	User define for the 24V system: 21.6~32.0V
		AGM(Default)/GEL/FLD: 22.2V	Step size: long press for 1V, short press for 0.1V
	Desi	LFP8: 22.2V	Stop dizariong processor (17) direct processor (17)
	Dry	LCNM7: 21.7V	
19	contact	♣]][N	
	ON	19 44.44	
	voltage	AGM(Default)/GEL/FLD: 44.4V	User define for the 48V system: 43.2~64.0V
		LFP15: 41.6V	Step size: long press for 1V, short press for 0.1V
		LFP15: 41.6V LFP16: 44.4V	Step size: long press for 1V, short press for 0.1V

			⇔]]OF	
		AGM 3.0	7.4 GV	
		20	24 . 0*	User define for the 24V system: 21.6~32.0V
		AGM (Default)/GEL/FLD: 24.0V	Step size: long press for 1V, short press for 0.1V
	Dry		LFP8: 24.0V	
	contact		LCNM7: 24.5V	
20	OFF	АСМ	⇔ IOF	
	voltage	28	48.0°	
	vollage	AGM (Default)/GEL/FLD: 48.0V	User define for the 48V system: 43.2~64.0V
			LFP15: 45.0V	Step size: long press for 1V, short press for 0.1V
			LFP16: 48.0V	
			LCNM14: 49.0V	
			201111111111111111111111111111111111111	IC-24/3000/100/80: 100A (Default)
	Maximum		****	User define: 5~100A
21	charging	AGM	* MEE	IC-48/5000/80/60: 80A (Default)
21	current	21	80.0 ^	User define: 5~80A
				Step size: long press for 50A, short press for 5A
				IC-24/3000/100/80: 80A (Default)
	Many validas		•MUE 2 60.0 ^	
22	Max. utility	AGM		User define: 2 80A
	charging	22		IC-48/5000/80/60: 60A (Default)
	current			User define: 2~60A
			Φ [FA	Step size: long press for 10A, short press for 1A
		AGM		OFF (Default)
24	Clear fault	24	OFF OFFA	
	Oloui Idult	AGM	₩ LF/1	ON
		24	סח	5.1
	Clear the	AGM	\$ 9CL	OFF (Default)
25	PV	25	OFF	OFF (Delduit)
25	accumulat	AGM	\$ 9[L	
	ed energy	25	חם	ON
				100AH (Default)
				User define:1~4000AH
				Step size:
	Battery	AGM	⇔ TEC	Below 200AH: long press for 10A, short press for 1A
26	capacity	26	<i>100 0</i> ^	Above 200AH: long press for 50A, short press for 5A
	oupdoity		.000	CAUTION: To accurately display the battery
				capacity, the customer needs to set this item
				according to the actual battery capacity.
	Temperatu		* *****	3 (Default)
27	re	AGM	⇔ TCC	0 (lithium battery)
21		27	3	**
	compensa			0~9 (non-lithium battery)

	te			Step size is 1
	coefficient			5.55 5.25 15 1
	Low			
	temperatur			
	e prohibits	AGM	⇔ TL[0°C (Default)
28	charge	2	8 OC	User define:-40~0°C
	temperatur	-	<i>0</i>	Step size: 5°C
	e			
	Low			
	temperatur		⇔ TLL	0°C (Default)
29	e prohibits	AGM	0.00	User define:-40~0°C
	discharge	2	9 00	Step size: 5°C
	temperatur			
	е			
		AGM	⇔ √PT	
	Output	3	o 220.0°	220VAC (Default for devices of 200V output voltage)
30	voltage			
	level	AGM	⇔ VPT	230VAC
		3	0 230.0°	230VAC
	Output	лан З (\$ FRE	
	frequency		t 50.0 ™	50Hz (Default)
	(If			
	detecting			
	the utility			
	input, the			
	output			
31	frequency		\$ FRE	
	is	AGM		60Hz
	switched	3	<i>t 60.0</i> ™	
	to the			
	utility			
	frequency			
	automatic			
	ally.)			
	Lithium	AGM	o len	
	battery		2 OFF.	OFF (Default)
	protection			
32	enable(sto		¢ LEN	ON
	p charging	_{АБМ}	2 an	(Note: After connecting to the BMS successfully, it
	and		E UII	will be ON status automatically.)
	uilu			

	dischargin		
	g the		
	lithium		
	battery		
	when the		
	temperatur		
	e is too		
	low)		
		₩ EL' √	
		3 3 30.0°	
		AGM (Default)/GEL/FLD: 30.0V	User define for the 24V system: 21.6 32.0V
		LFP8: 28.5V	Step size: long press for 1V, short press for 0.1V
	Charging	LCNM7: 29.4V	
33	limit	AGM CLV	
	voltage	3 3 60.0°	
	_	AGM (Default)/GEL/FLD: 60.0V	User define for the 48V system: 43.2~64.0V
		LFP15: 53.5V	Step size: long press for 1V, short press for 0.1V
		LFP16: 57.0V	Stop dizariong processor (17) direct processor (17)
		LCNM14: 58.8V Φ UVR	
		AGM	
		35 24.4"	User define for the 24V system: 21.6~32.0V
		AGM (Default)/GEL/FLD: 24.4V	Step size: long press for 1V, short press for 0.1V
	Under	LFP8: 26.2V	
	voltage	LCNM7: 26.7V	
35	warning	AGM ♣U√₽	
	reconnect	35 48.8 ⁴	
	voltage	AGM (Default)/GEL/FLD: 48.8V	User define for the 48V system: 43.2~64.0V
		LFP15: 49.2V	Step size: long press for 1V, short press for 0.1V
		LFP16: 52.4V	
		LCNM14: 53.4V	
	·	vew	
		36 24.0°	_
		AGM (Default)/GEL/FLD: 24.0V	User define for the 24V system: 21.6~32.0V
	Under	LFP8: 25.7V	Step size: long press for 1V, short press for 0.1V
36	voltage	LCNM7: 26.2V	
	warning	♣ 17.111	
	voltage	^{agm} 3 <i>6 48.0</i> ^v	User define for the 48V system: 43.2~64.0V
			Step size: long press for 1V, short press for 0.1V
		AGM (Default)/GEL/FLD: 48.0V	Otop Size. Iong press for TV, Short press for 0.1V
		LFP15: 48.2V	

			LFP16: 51.4V	
			LCNM14: 52.4V	
37	Utility over voltage disconnect ion voltage	лем З 7	* UM¤ 264.0 °	264.0V (Default for the 220V system) User define: 220VAC ⁻ 290VAC Step size: long press for 10V, short press for 1V
38	Utility low voltage disconnect ion voltage	лам 38	⇔ ⊔MI 17 5.0 °	176.0V (Default for the 220V system) User define: 90VAC~190VAC Step size: long press for 10V, short press for 1V
39	Battery discharge current limit Refer to 3.7 for details.	мам В В	\$ 8]C 250.0 ^	IC-24/3000/100/80: 300A (Default) User define: 10~300A IC-48/5000/80/60: 250A (Default) User define:10~250A Step size: Long press for 10A, short press for 1A
40	lithium battery protocol type	лдм Ч <i>0</i>	≎ PRO (1 (Default) User Define:1~10 NOTE: Refer to the (3) Lithium battery BMS Interface of chap 1
41	BMS enable	AGN Y 1	⇔BEN Ø	O (Default) Normal BMS comm.: The BMS controllers the UP-Hi charge and discharge. Error BMS comm.: The UP-Hi automatically enters the no-battery mode and display BME.
42	Software version	лан Ч <i>2</i>	♥ \\ER U- 1.0	U-1.0(Default) It cannot be modified. NOTE: Detail version refers to the actual display.

3.6 Battery voltage customized logic.

For the above items 7-16 and 33-36, please follow the below rules strictly.

- In the 24V input voltage system, the following rules must be followed when modifying the parameter values in the user battery type for a Lead-acid battery.
- A. Over Voltage Disconnect Voltage ≥ Over Voltage Reconnect Voltage+0.5V
- B. Over Voltage Disconnect Voltage > Charging Limit Voltage ≥ Equalize Charging Voltage ≥ Boost Charging Voltage ≥ Float Charging Voltage > Boost Reconnect Charging Voltage
- C. Low Voltage Reconnect Voltage ≥ Low Voltage Disconnect Voltage+0.5V
- $D. \quad \text{Low Voltage Reconnect Voltage} > \text{Low Voltage Disconnect Voltage} \geq \text{Discharging Limit Voltage} (21.2V)$

- E. Under Voltage Warning Reconnect Voltage-0.5V ≥ Under Voltage Warning Voltage ≥ Discharging Limit Voltage(21.2V)
- F. Boost Reconnect Charging voltage > Low Voltage Disconnect Voltage
- In the 48V input voltage system, the following rules must be followed when modifying the parameter
 values in the user battery type for a Lead-acid battery.
- A. Over Voltage Disconnect Voltage ≥ Over Voltage Reconnect Voltage+1V
- B. Over Voltage Disconnect Voltage > Charging Limit Voltage ≥ Equalize Charging Voltage ≥ Boost Charging Voltage ≥ Float Charging Voltage > Boost Reconnect Charging Voltage
- C. Low Voltage Reconnect Voltage ≥ Low Voltage Disconnect Voltage+1V
- D. Low Voltage Reconnect Voltage > Low Voltage Disconnect Voltage ≥ Discharging Limit Voltage (42.4V)
- E. Under Voltage Warning Reconnect Voltage-1V ≥ Under Voltage Warning Voltage ≥ Discharging Limit Voltage (42.4V)
- F. Boost Reconnect Charging voltage > Low Voltage Disconnect Voltage
- In the 24V input voltage system, the following rules must be followed when modifying the parameter
 values in the user battery type for a lithium battery.
- A. Over Voltage Disconnect Voltage ≥ Over Voltage Reconnect Voltage+0.5V
- B. Over Voltage Disconnect Voltage → Over Voltage Reconnect Voltage=Charging Limit Voltage ≥ Equalize
 Charging Voltage=Boost Charging Voltage ≥ Float Charging Voltage → Boost Reconnect Charging
 Voltage
- C. Low Voltage Reconnect Voltage ≥ Low Voltage Disconnect Voltage+0.5V
- D. Low Voltage Reconnect Voltage > Low Voltage Disconnect Voltage > Discharging Limit Voltage (21.2V)
- E. Under Voltage Warning Reconnect Voltage-0.5V ≥ Under Voltage Warning Voltage ≥ Discharging Limit Voltage (21.2V)
- F. Boost Reconnect Charging Voltage Low Voltage Reconnect Voltage
- 4) <u>In the 48V input voltage system, the following rules must be followed when modifying the parameter values in the user battery type for a lithium battery.</u>
- A. Over Voltage Disconnect Voltage ≥ Over Voltage Reconnect Voltage+1V
- B. Over Voltage Disconnect Voltage > Over Voltage Reconnect Voltage=Charging Limit Voltage ≥ Equalize
 Charging Voltage = Boost Charging Voltage ≥ Float Charging Voltage > Boost Reconnect Charging
 Voltage
- C. Low Voltage Reconnect Voltage ≥ Low Voltage Disconnect Voltage+1V
- D. Low Voltage Reconnect Voltage>Low Voltage Disconnect Voltage ≥ Discharging Limit Voltage(42.4V)
- E. Under Voltage Warning Reconnect Voltage-1V ≥ Under Voltage Warning Voltage ≥ Discharging Limit Voltage (42.4V)

F. Boost Reconnect Charging Voltage > Low Voltage Reconnect Voltage



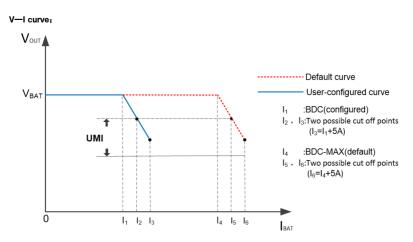
The lithium battery's voltage parameters must be set according to the voltage parameters of BMS.

3.7 Battery discharge current limit

The function is suitable for the current limiting requirements of lithium batteries.

Abbreviation:

V _{BAT} Battery voltage	
V _{out} Inverter output voltage	
I _{BAT} Actual battery current	
UMI Utility low voltage disconnection voltage	
BDC Battery discharge current limit value(Setting value)	
BDCMAX Max. Battery discharge current limit value	



When the $V_{OUT} \le UMI$ or $I_{BAT} \ge BDC+5A$, the inverter will be turned off. If the utility is connected, the utility will supply power to the load.

4 Protections

No.	Protection	Inst	truction			
	PV limit	When the charging current of the PV array exceeds its rated current, it will be charged at the rated current.				
1	current	NOTE: When the charging current exc	ceeds the PV array's rate	ed current, ensure		
		the PV open-circuit voltage no exceed	d the "maximum PV ope	en-circuit voltage."		
		Otherwise, the inverter/charger may be	oe damaged.			
2	PV reverse	Fully protect against PV reverse polarity	, correct the wire connect	tion to resume the		
	polarity	regular operation.				
	Night					
3	reverse	Prevent the battery from discharging thr	rough the PV module at n	ight.		
	charging					
4	Utility input	In the 220V/230VAC system, when the t	utility voltage exceeds 264	IV, it will stop utility		
	over voltage	charging/discharging.				
	Utility input	In the 220V/230VAC system, when the utility voltage is less than 176V, it will stop				
5	under	utility charging/discharging.				
	voltage	durity orienging, diooridinging.				
	Utility input	Utility input current higher than a specified value, the device will go into protection				
6		mode automatically. Press the over-current protection device to resume working				
		when the utility input current decreases to the expected value.				
	Battery	When the PV array and utility are not connected with the inverter/charger, reverse				
7	reverse	battery polarity will not damage the inverter/charger. It will resume normal running				
	polarity	after the mis-wiring is corrected.				
	Battery over voltage	When the battery voltage reaches the Over Voltage Disconnect Voltage point, the				
8		inverter/charger will stop charging the	battery to prevent batter	y damage due to		
		over charged.				
	Battery over	When the battery voltage reaches the	Low Voltage Disconnect	Voltage point, the		
9	discharge	inverter/charger will automatically stop	discharging the battery	to prevent battery		
	-	damage due to over discharge.				
		When a short circuit occurs at the load	output terminal, the outpu	t will be turned off		
	Load output	immediately. The output will then be automatically restored after a delay (the first				
10	short circuit	time delay for 5s, the second time delay for 10s, the third time delay for 15s). If the				
	SHOTE CITCUIT	short circuit remains after three times	delay, clear the fault and	d then restart the		
		inverter/charger to resume work.				
		Times of overload	1.3	1.5		
11	Overload	Continuance	10S	5S		
"	5.5.loud	Recover three times	The first time delay fo	r 5s, the second		
			time delay for 10s, the third time delay for			

		15s	
	Inverter/char	The inverter/charger will stop charging/discharging when the internal temperature	
12	ger	is too high and will resume	
	overheating	charging/discharging when the temperature is recovered to normal.	

Troubleshooting

5.1 Faults Reference

Fault Code	Fault	battery frame blink	Indicator	Buzzer	Fault Indicator
ELV	Battery low voltage	Flashing		-	
E0.1	Battery over voltage	Flashing			
E01	Battery over discharge	Flashing		-	
CO.1	Cell over voltage	Flashing		-	
EL 7	Cell low voltage	Flashing		-	
[LT	Cell low temperature	Flashing			
COT	Cell over temperature	Flashing			
EM5	Other faults of the BMS	Flashing			
ECP.	Battery charging warning or protection			-	
HDV	Hardware over voltage			-	
MOV	Bus over voltage			-	
MLV	Bus under voltage			-	
OTP	Heat sink over temperature				
LTP	Battery low temperature	-			
[FA	Communication fault alarm			-	
POC	PV over current			-	
PNA	PV voltage abnormal			-	
PLL	PV Power low				
POT	PV over temperature				
UL V	Utility low voltage		Utility fast flashing	-	
ПОЛ	Utility over voltage		Utility fast flashing	Alarm	On Solid
UF.A	Utility frequency abnormal		Utility fast flashing	Alarm	On Solid
DNA	Output voltage abnormal		Inverter fast flashing	Alarm	On Solid
05C	Output short circuit		Inverter fast flashing	Alarm	On Solid
00L	Output overload		Inverter fast flashing	Alarm	On Solid
PON	PV over voltage		PV charge fast flashing	Alarm	On Solid
IRE	EEPROM read error	-		-	
IWE	EEPROM send error	-			

5.2 Solutions

Faults	Solutions
Battery over voltage	Check whether the battery voltage is too high and disconnect the PV modules.
Battery over discharge	Waiting for the battery voltage to resume to or above LVR point (low voltage reconnect voltage) or changing the power supply method.
Battery overheating	When the battery temperature declines to the overheating recovery temperature or lower, the inverter/charger will resume working.
Device overheating	When the device temperature declines to the overheating recovery temperature or lower, the inverter/charger will resume working.
Output overload	Please reduce the number of AC loads. Restart the device to recover the load output.
Output short circuit	Check carefully loads connection, clear the fault. Restart the device to recover the load output.

6 Maintenance

- The following inspections and maintenance tasks are recommended at least two times per year for the best performance.
- Make sure the inverter/charger is firmly installed in a clean and dry ambient.
- Make sure no block on airflow around the inverter/charger. Clear up any dirt and fragments on the
 radiator
- Check all the naked wires to ensure insulation is not damaged for serious solarization, frictional wear, dryness, insects or rats, etc. Repair or replace some wires if necessary.
- Tighten all the terminals. Inspect for loose, broken, or burnt wire connections.
- Check and confirm that LED or LCD is consistent with the actual operating. Pay attention to any
 troubleshooting or error indication. Then, take the necessary corrective action.
- Confirm that all the system components are ground connected tightly and correctly.
- Confirm that all the terminals have no corrosion, insulation damaged, high temperature, or burnt/discolored sign. Then, tighten terminal screws to the suggested torque.
- · Check for dirt, nesting insects, and corrosion. If so, clear up in time.
- Check and confirm the lightning arrester is in good condition. Replace a new one in time to avoid damaging the inverter/charger and even other equipment.



Risk of electric shock! Ensure that all the power is turned off before the above operations, and then follow the corresponding inspections and operations.

7 Specifications

Item	IC-24/3000/100/80	IC-48/5000/80/60			
Rated battery voltage	24VDC	48VDC			
Battery input voltage	21.6~32VDC	43.2~64VDC			
Max. battery charging current	100A	80A			
Inverter output					
Continuous output power	3000W	5000W			
Max. surge power(3S)	6000W	8000W			
Output voltage range	220VAC (-6%~+3%); 230VAC (-10%~+3%)				
Output frequency	5	50/60±0.2%			
Output wave	Pure Sine Wave				
Load power factor	0.2-1(Load power ≤ Continuous output power)				
Distortion THD	THD≤3 ^s	THD≤3% (Resistive load)			
80% rated output efficiency	92%	92%			
Max. Rated output efficiency	91%	91%			
Max. output efficiency	93%	93%			
Switch time	10ms(Switch from the utility output to the inverter output), 15ms(Switch from the inverter output to the utility output)				
Utility charging					
Utility input voltage	176VAC~264VAC (Default)				
Utility input frequency	40 [~] 65Hz				
Max. utility charge current	A08	80A 60A			
Solar charging					

Max. PV open circuit voltage	450V [©] , 395V [©]	500V [©] 440V ²		
MPPT voltage range	80~350V	120~400V		
Max. PV input power	4000W	4000W		
	(Note: For the curve of Max. PV input power Vs. PV	(Note: For the curve of Max. PV input power Vs. PV open-circuit voltage, see chapter Appendix 1 for details.)		
Max. PV charging power	2875W	4000		
Max. PV charging current	100A	80A		
Equalize charging voltage	29.2V(AGM default)	58.4V(AGM default)		
Boost charging voltage	28.8V(AGM default)	57.6V(AGM default)		
Float charging voltage	27.6V(AGM default)	55.2V(AGM default)		
Low voltage disconnect voltage	21.6V(AGM default)	43.2V(AGM default)		
Tracking efficiency		≥99.5%		
Temp. compensate coefficient	-3mV/	-3mV/°C/2V(Default)		
General				
Surge current	60A	95A		
7	<1.8A	<1.2A		
Zero load consumption	(without PV and utility connection, turn on the load output)			
0	<1.2A	<0.7A		
Standby current	(without PV and utility connection, turn off the load output)			
Mechanical Parameters				
Dimension(H x W x D)	642.5x381.6x149mm	642.5x381.6x149mm		
Mounting size	620*300mm	620*300mm		
Mounting hole size	Φ10mm	Ф10mm		
Net Weight	19kg	19kg		

① At minimum operating environment temperature

② At 25°C environment temperature

Environment Parameters

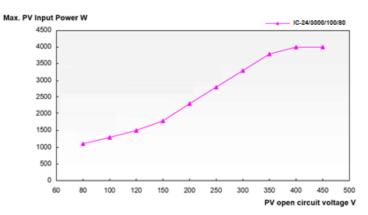
Enclosure	IP30	
Relative humidity	< 95% (N.C.)	
Environment temperature	-20°€~50°€	
Storage temperature	-25℃~60℃	
Altitude	<5000m (If the altitude exceeds 1000 meters, the actual output power is reduced according to IEC62040.)	

Appendix 1 PV open-circuit voltage Vs input power

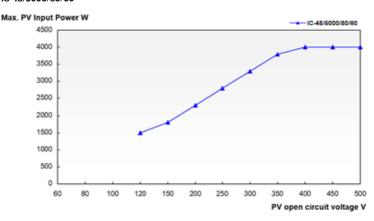
Detailed PV open-circuit voltage and Max. PV input power is shown as below:

Model	Min. PV working voltage	Max. PV open-circuit voltage	Max. PV input power
IC-24/3000/100/80	80V	450V (At minimum temperature) 395V (25°C)	4000W
IC-48/5000/80/60	120V	500V (At minimum temperature) 440V (25°C)	4000W

> IC-24/3000/100/80



> IC-48/5000/80/60



Appendix 2 Disclaimers

The warranty does not apply to the following conditions:

- Damage is caused by improper use or an inappropriate environment.
- Load current/voltage/power exceeds the limit value of the inverter/charger.
- Damage caused by working temperature exceeds the rated range.
- Arc, fire, explosion, and other accidents are caused by failure to follow the inverter/charger stickers or manual instructions.
- Disassemble and repair the inverter/charger without authorization.
- · Damage is caused by force majeure.
- Damage occurred during transportation or handling.
- · Consequential damage

Any changes without prior notice! Version number: V1.0



Offgridtec GmbH Im Gewerbepark 11 84307 Eggenfelden Deutschland

Contact:

Tel +49 (0) 8721 9199400 E-Mail info@offgridtec.com

Onlineshop:

www.offgridtec.com